SAFETY DATA SHEET
according to Regulation (EC) No. 1907/2006

STAPA METALLIC 601 Aluminium Paste

Version 2.3  Revision Date: 24.09.2018  SDS Number: 102000000255  Print Date: 20.11.2018  Date of first issue: 17.02.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
Trade name : STAPA METALLIC 601 Aluminium Paste
Product code : 057303G60M1

1.2 Relevant identified uses of the substance or mixture and uses advised against
This information is not available.

1.3 Details of the supplier of the safety data sheet
Company : ECKART GmbH
Guentersthal 4
91235 Hartenstein

Telephone : +499152770
Telefax : +499152777008

E-mail address of person responsible for the SDS : msds.eckart@altana.com

1.4 Emergency telephone number
GBK Gefahrgut Büro GmbH, Ingelheim, Germany:
From outside US: (001) 352-323-3500
(First call in English, response in your language is possible)
US & Canada (toll free) : 1-800-5355-053

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
Classification (REGULATION (EC) No 1272/2008)
Long-term (chronic) aquatic hazard, Category 3
H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements
Labelling (REGULATION (EC) No 1272/2008)
Hazard statements : H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : Prevention:
P273
Disposal:
P501
Avoid release to the environment.
Dispose of contents/ container to an approved waste disposal plant.
STAPA METALLIC 601 Aluminium Paste

2.3 Other hazards
Combustible Solids
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>EC-No.</th>
<th>Index-No.</th>
<th>Classification REGULATION (EC) No 1272/2008</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium powder (stabilised)</td>
<td>7429-90-5</td>
<td>231-072-3</td>
<td>013-002-00-1</td>
<td>01-2119529243-45</td>
<td>Flam. Sol.; H228</td>
<td>&gt;= 50 - &lt;= 100</td>
</tr>
<tr>
<td>Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha</td>
<td>64742-48-9</td>
<td>918-481-9</td>
<td>01-2119457273-39</td>
<td></td>
<td>Asp. Tox.; H304</td>
<td>&gt;= 10 - &lt; 20</td>
</tr>
<tr>
<td>solvent naphtha (petroleum), light arom.</td>
<td>64742-95-6</td>
<td>918-668-5</td>
<td>649-356-00-4</td>
<td>01-2119455851-35</td>
<td>Flam. Liq.; H226; STOT SE 3; H336; STOT SE 3; H335; Asp. Tox.; H304; Aquatic Chronic 2; H411</td>
<td>&gt;= 5 - &lt; 20</td>
</tr>
</tbody>
</table>

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

| General advice | Move the victim to fresh air.  
Do not leave the victim unattended. | No hazards which require special first aid measures. |
|----------------|---------------------------------|----------------------------------------------------------|
| If inhaled | If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician. |
| In case of skin contact | Wash off immediately with soap and plenty of water. |
| In case of eye contact | Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
If eye irritation persists, consult a specialist. |
| If swallowed | Keep respiratory tract clear. |
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed
None known.

4.3 Indication of any immediate medical attention and special treatment needed
This information is not available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing media
  Dry sand
  Special powder against metal fire

Unsuitable extinguishing media
  Water
  Foam
  ABC powder
  Carbon dioxide (CO2)

5.2 Special hazards arising from the substance or mixture
Specific hazards during firefighting
  Do not allow run-off from fire fighting to enter drains or water courses.

5.3 Advice for firefighters
Special protective equipment for firefighters
  Use personal protective equipment.
  Wear self-contained breathing apparatus for firefighting if necessary.
  Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Personal precautions
  Evacuate personnel to safe areas.
  Use personal protective equipment.
  Remove all sources of ignition.
  Avoid dust formation.
6.2 Environmental precautions
Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up
Methods for cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Sweep up and shovel.
Do not flush with water.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Advice on safe handling : Keep away from heat and sources of ignition.
Avoid dust formation.
Ensure adequate ventilation.

For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : Keep away from open flames, hot surfaces and sources of ignition. Earthing of containers and apparatuses is essential.

Normal measures for preventive fire protection.

Hygiene measures : General industrial hygiene practice.

7.2 Conditions for safe storage, including any incompatibilities
Requirements for storage areas and containers : Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.

Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions : Protect from humidity and water. Do not allow to dry.

Advice on common storage : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage.
Keep away from oxidizing agents, strongly alkaline and
strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability: No decomposition if stored and applied as directed.

7.3 Specific end use(s)
This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters</th>
<th>Basis (Version Date)</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium powder (stabilised)</td>
<td>7429-90-5</td>
<td>TWA (Dust)</td>
<td>3 mg/m3</td>
<td>RO OEL (2015-05-28)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Fumes)</td>
<td>1 mg/m3</td>
<td>RO OEL (2015-05-28)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL (Dust)</td>
<td>10 mg/m3</td>
<td>RO OEL (2015-05-28)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL (Fumes)</td>
<td>3 mg/m3</td>
<td>RO OEL (2015-05-28)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Inhalable dust)</td>
<td>10 mg/m3</td>
<td>RO OEL (2012-01-19)</td>
</tr>
<tr>
<td>solvent naphtha (petroleum), light arom.</td>
<td>64742-95-6</td>
<td>TWA</td>
<td>700 mg/m3</td>
<td>RO OEL (2006-10-13)</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>1.000 mg/m3</td>
<td>RO OEL (2006-10-13)</td>
</tr>
</tbody>
</table>

Biological occupational exposure limits

<table>
<thead>
<tr>
<th>Substance name</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Sampling time</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium powder (stabilised)</td>
<td>7429-90-5</td>
<td>Aluminium (Aluminium): 200 µg/l (Urine)</td>
<td>End of shift</td>
<td>RO BAT</td>
</tr>
</tbody>
</table>

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance name</th>
<th>End Use</th>
<th>Exposure routes</th>
<th>Potential health effects</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha</td>
<td>Workers</td>
<td>Skin contact</td>
<td>long term – systemic effects</td>
<td>300 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Consumers</td>
<td>Ingestion</td>
<td>long term – systemic effects</td>
<td>300 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Consumers</td>
<td>Skin contact</td>
<td>long term – systemic effects</td>
<td>300 mg/kg</td>
</tr>
</tbody>
</table>
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<table>
<thead>
<tr>
<th>Consumers</th>
<th>Inhalation</th>
<th>long term – systemic effects</th>
<th>900 mg/m³</th>
</tr>
</thead>
</table>

8.2 Exposure controls

Personal protective equipment

Eye protection: Safety glasses

Hand protection

Material: Solvent-resistant gloves

Remarks: Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Recommended preventive skin protection: Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection

: Long sleeved clothing
: Safety shoes
: Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection

: Use suitable breathing protection if workplace concentration requires.

Environmental exposure controls

Water: The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance: Pasty solid

Colour: silver

Odour: characteristic

Odour Threshold: No data available

pH: No data available
Freezing point: No data available
Boiling point/boiling range: 162 °C
Flash point: No data available
Evaporation rate: No data available
Flammability (solid, gas): Combustible Solids
Self-ignition: not auto-flammable
Auto-ignition temperature: No data available
Smoldering temperature: No data available
 Decomposition temperature: No data available
Explosive properties: Not explosive
Oxidizing properties: No data available
Upper explosion limit / Upper flammability limit: No data available
Lower explosion limit / Lower flammability limit: No data available
Vapour pressure: No data available
Relative vapour density: No data available
Relative density: No data available
Density: 1,3 - 2,0 g/cm3
Bulk density: No data available
Solubility(ies)
Water solubility: insoluble
Solubility in other solvents: No data available
Partition coefficient: n-octanol/water: No data available
Decomposition temperature: No data available
Viscosity, dynamic: No data available
Viscosity, kinematic: No data available
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SECTION 10: Stability and reactivity

10.1 Reactivity
No decomposition if stored and applied as directed.

10.2 Chemical stability
No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions
Hazardous reactions:
- Reacts with alkalis, acids, halogenes and oxidizing agents.
- Contact with acids and alkalis may release hydrogen.
- Mixture reacts slowly with water resulting in evolution of hydrogen.
- Vapour/air-mixtures are explosive at intense warming.
- Stable under recommended storage conditions.

10.4 Conditions to avoid
Conditions to avoid:
- Do not allow to dry.

10.5 Incompatible materials
Materials to avoid:
- Acids
- Bases
- Oxidizing agents
- Highly halogenated compounds

10.6 Hazardous decomposition products
Contact with water or humid air:
This information is not available.

Thermal decomposition:
This information is not available.
SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity
Not classified based on available information.

Components:

**aluminium powder (stabilised):**

<table>
<thead>
<tr>
<th>Toxicity Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute inhalation toxicity</td>
<td>LC50 (Rat): &gt; 5 mg/l</td>
</tr>
<tr>
<td>Exposure time</td>
<td>4 h</td>
</tr>
<tr>
<td>Test atmosphere</td>
<td>dust/mist</td>
</tr>
</tbody>
</table>

Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha:

<table>
<thead>
<tr>
<th>Toxicity Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute oral toxicity</td>
<td>LD50 (Rat): &gt; 5.000 mg/kg</td>
</tr>
<tr>
<td>Acute inhalation toxicity</td>
<td>LC50 (Rat): Test atmosphere: vapour</td>
</tr>
<tr>
<td>Remarks:</td>
<td>An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.</td>
</tr>
<tr>
<td>Acute dermal toxicity</td>
<td>LD50 (Rabbit): &gt; 5.000 mg/kg</td>
</tr>
</tbody>
</table>

Solvent naphtha (petroleum), light arom.: 

<table>
<thead>
<tr>
<th>Toxicity Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute oral toxicity</td>
<td>LD50 (Rat): 3.492 mg/kg</td>
</tr>
<tr>
<td>Acute dermal toxicity</td>
<td>LD50 (Rabbit): &gt; 3.160 mg/kg</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation
Not classified based on available information.

Serious eye damage/eye irritation
Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation
Not classified based on available information.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.
STOT - single exposure
Not classified based on available information.

**Components:**
- solvent naphtha (petroleum), light arom.:  
  Assessment: May cause respiratory irritation., May cause drowsiness or dizziness.

STOT - repeated exposure
Not classified based on available information.

**Aspiration toxicity**
Not classified based on available information.

**Components:**
- solvent naphtha (petroleum), light arom.:  
  May be fatal if swallowed and enters airways.

Further information

**Product:**
Remarks: No data available

**Components:**
- Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha:  
  Remarks: Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

**Components:**
- solvent naphtha (petroleum), light arom.:  

**Ecotoxicology Assessment**
- Long-term (chronic) aquatic hazard: Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available
12.5 Results of PBT and vPvB assessment

**Product:**
Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

**Product:**
Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

**Components:**
Naphtha (petroleum), hydrotreated heavy; Low boiling point hydrogen treated naphtha:
Additional ecological information : No data available

SECTION 13: Disposal considerations

European Waste Catalogue : 12 01 04 - non-ferrous metal dust and particles
European Waste Catalogue : 100321 - other particulates and dust (including ball-mill dust) containing dangerous substances

13.1 Waste treatment methods
Product : The product should not be allowed to enter drains, water courses or the soil.
In accordance with local and national regulations.

Contaminated packaging : In accordance with local and national regulations.

SECTION 14: Transport information

14.1 UN number
14.2 UN proper shipping name
14.3 Transport hazard class(es)
14.4 Packing group
14.5 Environmental hazards
14.6 Special precautions for user
Remarks : Not classified as dangerous in the meaning of transport regulations.
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14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).

15.2 Chemical safety assessment
This information is not available.

SECTION 16: Other information

Full text of H-Statements
H226 : Flammable liquid and vapour.
H228 : Flammable solid.
H304 : May be fatal if swallowed and enters airways.
H335 : May cause respiratory irritation.
H336 : May cause drowsiness or dizziness.
H411 : Toxic to aquatic life with long lasting effects.

Aquatic Chronic : Long-term (chronic) aquatic hazard
Asp. Tox. : Aspiration hazard
Flam. Liq. : Flammable liquids
Flam. Sol. : Flammable solids
STOT SE : Specific target organ toxicity - single exposure
RO BAT : Romania. Biological limit values
RO OEL : Romania. Annex No. 31: Occupational Exposure Limits
RO OEL / TWA : Long term exposure limit
RO OEL / STEL : Short term exposure limit

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal
Further information

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.