SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier
- Trade name: STAPA IL HYDROLAN 1580 Aluminium Paste
- Product code: 053082GD0 053082GD0

1.2 Relevant identified uses of the substance or mixture and uses advised against
This information is not available.

1.3 Details of the supplier of the safety data sheet
- Company: ECKART GmbH
  Guentersthal 4
  91235 Hartenstein
- Telephone: +499152770
- Telefax: +499152777008
- E-mail address of person responsible for the SDS: msds.eckart@altana.com

1.4 Emergency telephone number
- GBK Gefahrgut Büro GmbH, Ingelheim, Germany:
  From outside US: (001) 352-323-3500
  US & Canada (toll free): 1-800-5355-053

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture
- Classification (REGULATION (EC) No 1272/2008)
  Flammable solids, Category 1: H228: Flammable solid.
  Eye irritation, Category 2: H319: Causes serious eye irritation.
  Specific target organ toxicity - single exposure, Category 3, Central nervous system: H336: May cause drowsiness or dizziness.

2.2 Label elements
- Labelling (REGULATION (EC) No 1272/2008)
STAPA IL HYDROLAN 1580 Aluminium Paste

Hazard pictograms

Signal word: Danger

Hazard statements:
- H228 Flammable solid.
- H319 Causes serious eye irritation.
- H336 May cause drowsiness or dizziness.

Precautionary statements:

Prevention:
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P240 Ground/bond container and receiving equipment.
- P280 Wear protective gloves/protective clothing/eye protection/face protection.
- P261 Avoid breathing vapours.

Response:
- P312 Call a POISON CENTER/doctor if you feel unwell.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- P370 + P378 In case of fire: Use for extinction: Special powder for metal fires.
- P370 + P378 In case of fire: Use for extinction: Dry sand.

Storage:
- P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

Disposal:
- P501 Dispose of contents/container to an approved waste disposal plant.

Hazardous components which must be listed on the label:
propan-2-ol

2.3 Other hazards
This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>EC-No.</th>
<th>Classification</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
</table>

A member of ALTANA
STAPA IL HYDROLAN 1580 Aluminium Paste

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice: Move the victim to fresh air. Do not leave the victim unattended. Move out of dangerous area. Show this safety data sheet to the doctor in attendance.

If inhaled: Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of skin contact: Wash off immediately with soap and plenty of water. If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact: Immediately flush eye(s) with plenty of water. Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

Risks: Causes serious eye irritation. May cause drowsiness or dizziness.
4.3 Indication of any immediate medical attention and special treatment needed
This information is not available.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing media: Dry sand
Special powder against metal fire

Unsuitable extinguishing media:
Water
Foam
Carbon dioxide (CO2)
ABC powder

5.2 Special hazards arising from the substance or mixture

5.3 Advice for firefighters
Special protective equipment for firefighters: Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

Further information: Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures
Personal precautions:
Evacuate personnel to safe areas.
Use personal protective equipment.
Avoid dust formation.
Remove all sources of ignition.

6.2 Environmental precautions
Environmental precautions:
Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up
Methods for cleaning up:
Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Do not flush with water.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections
For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling
Advice on safe handling:
Keep away from heat and sources of ignition.
Avoid dust formation.
Ensure adequate ventilation.

Avoid formation of respirable particles.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion:
Earthing of containers and apparatuses is essential. Take measures to prevent the build up of electrostatic charge. Use explosion-proof equipment.

Avoid dust formation. Keep away from open flames, hot surfaces and sources of ignition.

Hygiene measures:
When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities
Requirements for storage areas and containers:
Store in original container. Keep containers tightly closed in a cool, well-ventilated place. Keep container closed when not in use. Keep away from sources of ignition - No smoking.

No smoking. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Further information on storage conditions:
Protect from humidity and water. Do not allow to dry.

Advice on common storage:
Do not store together with oxidizing and self-igniting products.
Never allow product to get in contact with water during storage.
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability: No decomposition if stored and applied as directed.

7.3 Specific end use(s)
This information is not available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

<table>
<thead>
<tr>
<th>Occupational Exposure Limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Components</td>
</tr>
<tr>
<td>propan-2-ol</td>
</tr>
</tbody>
</table>

Further information: Biological limit value - the biological limit value is set, which means a warning level of dangerous chemical substance and its metabolites in the cell tissues, body liquids or expired air, not depending on the route of entering the body, inhalation, oral or dermal, Substances without teratogenic effects when respecting limit values and bat values.

| silicon dioxide             | 7631-86-9 | MV (Inhalable fraction)     | 4 mg/m3            | SI OEL (2011-06-01) |

Further information: Inhalable fraction - the part of the total suspended material that is inhaled by the employees, Substances without teratogenic effects when respecting limit values and bat values.

<table>
<thead>
<tr>
<th>Biological occupational exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substance name</td>
</tr>
<tr>
<td>aluminium powder (stabilised)</td>
</tr>
<tr>
<td>propan-2-ol</td>
</tr>
<tr>
<td></td>
</tr>
</tbody>
</table>

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance name</th>
<th>End Use</th>
<th>Exposure routes</th>
<th>Potential health effects</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium powder (stabilised)</td>
<td>Workers</td>
<td>Inhalation</td>
<td>long term – local effects</td>
<td>3,72 mg/m3</td>
</tr>
<tr>
<td></td>
<td>Consumers</td>
<td>Oral</td>
<td>long term – systemic effects</td>
<td>3,95 mg/kg</td>
</tr>
<tr>
<td>propan-2-ol</td>
<td>Workers</td>
<td>Skin contact</td>
<td>long term – systemic effects</td>
<td>888 mg/kg</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET
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Workers
Inhalation long term – systemic effects 500 mg/m³

Consumers
Ingestion long term – systemic effects 26 mg/kg

Consumers
Skin contact long term – systemic effects 319 mg/kg

Consumers
Inhalation long term – systemic effects 89 mg/m³

N-(3- (trimethoxysilyl)propyl )ethylenediamine
Workers
Inhalation long term – systemic effects 35.5 mg/m³

Workers
Skin contact long term – systemic effects 5 mg/kg

Workers
Skin contact short term – systemic effects 5 mg/kg

Consumers
Oral long term – systemic effects 2.5 mg/kg

Consumers
Inhalation long term – systemic effects 8.7 mg/m³

Consumers
Skin contact long term – systemic effects 2.5 mg/kg

Consumers
Skin contact short term – systemic effects 17 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

<table>
<thead>
<tr>
<th>Substance name</th>
<th>Environmental Compartment</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>aluminium powder (stabilised)</td>
<td>Fresh water</td>
<td>0.0749 mg/l</td>
</tr>
<tr>
<td>propan-2-ol</td>
<td>Soil</td>
<td>28 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Fresh water</td>
<td>140.9 mg/l</td>
</tr>
<tr>
<td></td>
<td>Fresh water sediment</td>
<td>552 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Marine water</td>
<td>140.9 mg/l</td>
</tr>
<tr>
<td></td>
<td>Marine sediment</td>
<td>552 mg/kg</td>
</tr>
<tr>
<td></td>
<td>STP</td>
<td>2251 mg/l</td>
</tr>
<tr>
<td>N-(3- (trimethoxysilyl)propyl )ethylenediamine</td>
<td>Fresh water</td>
<td>0.062 mg/l</td>
</tr>
<tr>
<td></td>
<td>Marine water</td>
<td>0.0062 mg/l</td>
</tr>
<tr>
<td></td>
<td>clarification plant</td>
<td>25 mg/l</td>
</tr>
<tr>
<td></td>
<td>Fresh water sediment</td>
<td>0.22 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Marine sediment</td>
<td>0.022 mg/kg</td>
</tr>
<tr>
<td></td>
<td>Soil</td>
<td>0.0085 mg/kg</td>
</tr>
</tbody>
</table>

8.2 Exposure controls

Personal protective equipment

Eye protection : Wear face-shield and protective suit for abnormal processing problems.

Hand protection

Material : Solvent-resistant gloves (butyl-rubber)
Remarks
Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection
Long sleeved clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection
Use suitable breathing protection if workplace concentration requires.
In the case of dust or aerosol formation use respirator with an approved filter.

Environmental exposure controls
Water
The product should not be allowed to enter drains, water courses or the soil.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Pasty solid</td>
</tr>
<tr>
<td>Colour</td>
<td>silver</td>
</tr>
<tr>
<td>Odour</td>
<td>solvent-like</td>
</tr>
<tr>
<td>Odour Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>No data available</td>
</tr>
</tbody>
</table>
Boiling point/boiling range : 82 °C
Flash point : 13 °C
Evaporation rate : No data available
Flammability (solid, gas) : No data available
Self-ignition : not auto-flammable
Auto-ignition temperature : No data available
Smoldering temperature : No data available
Decomposition temperature : No data available
Explosive properties : Not explosive
Vapours may form explosive mixture with air.
Oxidizing properties : No data available
Upper explosion limit / Upper flammability limit : No data available
Lower explosion limit / Lower flammability limit : No data available
Vapour pressure : No data available
Relative vapour density : No data available
Relative density : No data available
Density : 1.3 - 2.0 g/cm³
Bulk density : No data available
Water solubility : No data available
Solubility in other solvents : No data available
Partition coefficient: n-octanol/water : No data available
Decomposition temperature : No data available
Viscosity, dynamic : No data available
Viscosity, kinematic : No data available
Flow time : No data available
9.2 Other information
No data available

SECTION 10: Stability and reactivity

10.1 Reactivity
No decomposition if stored and applied as directed.

10.2 Chemical stability
No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions
Hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents.
                      Contact with acids and alkalis may release hydrogen.
                      Mixture reacts slowly with water resulting in evolution of hydrogen.
                      Vapours may form explosive mixture with air.
                      Stable under recommended storage conditions.

10.4 Conditions to avoid
Conditions to avoid : Do not allow to dry.
                      Heat, flames and sparks.

10.5 Incompatible materials
Materials to avoid : Acids
                      Bases
                      Oxidizing agents
                      Highly halogenated compounds

10.6 Hazardous decomposition products
Contact with water or humid air : This information is not available.

Thermal decomposition : This information is not available.

SECTION 11: Toxicological information

11.1 Information on toxicological effects
Acute toxicity
Not classified based on available information.
Components:

Propan-2-ol:
- Acute oral toxicity: LD50 (Rat): > 2.000 mg/kg
- Acute dermal toxicity: LD50 (Rabbit): > 2.000 mg/kg

N-(3-(trimethoxysilyl)propyl)ethylenediamine:
- Acute oral toxicity: LD50 (Rat): ca. 2.400 mg/kg
- Acute inhalation toxicity: LC50: 1.49 - 2.44 mg/l
  Exposure time: 4 h
  Test atmosphere: vapour
- Acute dermal toxicity: LD50 (Rat): > 2.000 mg/kg

Skin corrosion/irritation
Not classified based on available information.

Product:
Remarks: May cause skin irritation in susceptible persons.

Serious eye damage/eye irritation
Causes serious eye irritation.

Product:
Remarks: Eye irritation

Respiratory or skin sensitisation

Skin sensitisation
Not classified based on available information.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
May cause drowsiness or dizziness.

STOT - repeated exposure
Not classified based on available information.
STAPA IL HYDROLAN 1580 Aluminium Paste

Aspiration toxicity
Not classified based on available information.

Further information

Product:
Remarks: Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting. Concentrations substantially above the TLV value may cause narcotic effects. Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity
No data available

12.2 Persistence and degradability
No data available

12.3 Bioaccumulative potential
No data available

12.4 Mobility in soil
No data available

12.5 Results of PBT and vPvB assessment

Product:
Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Other adverse effects

Product:
Additional ecological information : No data available

SECTION 13: Disposal considerations

European Waste Catalogue : 12 01 04 - non-ferrous metal dust and particles
European Waste Catalogue : 10 03 21 - other particulates and dust (including ball-mill dust) containing dangerous substances

13.1 Waste treatment methods
Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company. In accordance with local and national regulations.

Contaminated packaging: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum. In accordance with local and national regulations.

SECTION 14: Transport information

14.1 UN number

ADR: UN 1325
IMDG: UN 1325
IATA: UN 1325

14.2 UN proper shipping name

ADR: FLAMMABLE SOLID, ORGANIC, N.O.S. (Aluminium pigment paste)
IMDG: FLAMMABLE SOLID, ORGANIC, N.O.S. (Aluminium pigment paste)
IATA: Flammable solid, organic, n.o.s. (Aluminium pigment paste)

14.3 Transport hazard class(es)

ADR: 4.1
IMDG: 4.1
IATA: 4.1

14.4 Packing group

ADR
Packing group: II
Classification Code: F1
Hazard Identification Number: 40
Labels: 4.1
Tunnel restriction code: (E)

IMDG
Packing group: II
Labels: 4.1
EmS Code: F-A, S-G
Remarks: IMDG Code segregation group 15 - Powdered metals

IATA (Cargo)
Packing instruction (cargo aircraft): 448
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</table>

- **Packing instruction (LQ)**: Y441
- **Packing group**: II
- **Labels**: Flammable Solid
- **IATA (Passenger)**
  - **Packing instruction (passenger aircraft)**: 445
  - **Packing instruction (LQ)**: Y441
  - **Packing group**: II
  - **Labels**: Flammable Solid

### 14.5 Environmental hazards

**ADR**
- Environmentally hazardous: no

**IMDG**
- Marine pollutant: no

### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

- **REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59)**: Not applicable

### 15.2 Chemical safety assessment

This information is not available.

## SECTION 16: Other information

**Full text of H-Statements**

- **H225**: Highly flammable liquid and vapour.
- **H228**: Flammable solid.
- **H317**: May cause an allergic skin reaction.
- **H318**: Causes serious eye damage.
- **H319**: Causes serious eye irritation.
- **H332**: Harmful if inhaled.
- **H336**: May cause drowsiness or dizziness.
- **H411**: Toxic to aquatic life with long lasting effects.

**Full text of other abbreviations**

- **Acute Tox.**: Acute toxicity
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</thead>
</table>

Aquatic Chronic  :  Chronic aquatic toxicity  
Eye Dam.  :  Serious eye damage  
Eye Irrit.  :  Eye irritation  
Flam. Liq.  :  Flammable liquids  
Flam. Sol.  :  Flammable solids  
Skin Sens.  :  Skin sensitisation  
STOT SE  :  Specific target organ toxicity - single exposure  
SI BAT  :  Slovenia. BAT-values  
SI OEL  :  Slovenia. Chemical agents at work - Appendix 1: Occupational exposure limits  
SI OEL / MV  :  Time Weighted Average  

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

**Further information**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
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<thead>
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SI / EN