

STAPA HFG 214 Aluminium Paste

Version Revision Date: SDS Number: Date of last issue: -
1.0 03/27/2018 102000020062 Date of first issue: 03/27/2018

SECTION 1. IDENTIFICATION

Product name : STAPA HFG 214 Aluminium Paste

Product code : 005728GD0

Manufacturer or supplier's details

Company name of supplier : ECKART GmbH

Address : Guentersthal 4
 Hartenstein 91235

Telephone : +499152770

Telefax : +499152777008

Emergency telephone : CHEMTREC: 800-424-9300
 CHEMTREC: 1-703-527-3387 (International)

GBK Gefahrgut Buero GmbH, Ingelheim, Germany:
From outside US: (001) 352-323-3500
(First call in English, response in your language is possible)
US & Canada (toll free):1-800-5355-053

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with the Hazardous Products Regulations**

Flammable solids : Category 1

Eye irritation : Category 2A

Skin sensitization : Category 1

Specific target organ : Category 3 (Central nervous system)
systemic toxicity - single
exposure

GHS label elements

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Hazard pictograms



Signal Word

: Danger

Hazard Statements

: H228 Flammable solid.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.

Precautionary Statements

: **Prevention:**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.

P264 Wash skin thoroughly after handling.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

P370 + P378 In case of fire: Use for extinction: Special powder for metal fires.

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

P370 + P378 In case of fire: Use for extinction: Dry sand.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

2-Propanol

1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS**Hazardous ingredients**

Chemical name	CAS-No.	Concentration (% w/w)
Aluminum	7429-90-5	>= 50 - < 70
2-Propanol	67-63-0	>= 30 - < 50
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-	1760-24-3	>= 0.1 - < 1

SECTION 4. FIRST AID MEASURES

- General advice : Take the victim into fresh air.
Do not leave the victim unattended.
Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance.
- If inhaled : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.
- In case of skin contact : Wash off immediately with soap and plenty of water.

If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : May cause an allergic skin reaction.
Causes serious eye irritation.
May cause drowsiness or dizziness.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Dry sand
Special powder against metal fire

Unsuitable extinguishing media : Water
Foam
Carbon dioxide (CO₂)
ABC powder

Further information : Standard procedure for chemical fires.
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for fire-fighters : Use personal protective equipment.

Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
Use personal protective equipment.
Use personal protective equipment.
Avoid dust formation.
Remove all sources of ignition.

Environmental precautions :

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Use mechanical handling equipment.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Do not flush with water.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Earthing of containers and apparatuses is essential.
Take measures to prevent the build up of electrostatic charge.
Use explosion-proof equipment.

Avoid dust formation.
Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling : Keep away from heat and sources of ignition.
Avoid dust formation.
Ensure adequate ventilation.

Avoid formation of respirable particles.
Do not breathe vapors/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Store in original container.
Keep containers tightly closed in a cool, well-ventilated place.
Keep container closed when not in use.
Keep away from sources of ignition - No smoking.

No smoking.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.

STAPA HFG 214 Aluminium Paste

Version 1.0 Revision Date: 03/27/2018 SDS Number: 102000020062 Date of last issue: -
 Date of first issue: 03/27/2018

Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage.
 Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Ingredients	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aluminum	7429-90-5	TWAEV	10 mg/m ³	CA QC OEL
		TWA	10 mg/m ³	CA AB OEL
		TWA (Respirable)	1 mg/m ³	CA BC OEL
		TWA (Dust)	10 mg/m ³	CA AB OEL
		TWAEV	10 mg/m ³	CA QC OEL
		TWA (Respirable)	1 mg/m ³ (Aluminum)	CA BC OEL
		TWAEV (Fumes)	5 mg/m ³ (Aluminum)	CA QC OEL
		TWA (Respirable fraction)	1 mg/m ³	ACGIH
		TWA (Respirable fraction)	1 mg/m ³ (Aluminum)	ACGIH
		2-Propanol	67-63-0	TWA
STEL	400 ppm 984 mg/m ³			CA AB OEL
TWA	200 ppm			CA BC OEL
STEL	400 ppm			CA BC OEL
TWAEV	400 ppm			CA QC OEL

STAPA HFG 214 Aluminium Paste

Version 1.0 Revision Date: 03/27/2018 SDS Number: 102000020062 Date of last issue: -
 Date of first issue: 03/27/2018

			983 mg/m ³	
		STEV	500 ppm 1,230 mg/m ³	CA QC OEL
		TWA	200 ppm	ACGIH
		STEL	400 ppm	ACGIH

Biological occupational exposure limits

Ingredients	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
2-Propanol	67-63-0	Acetone	Urine	End of shift at end of workweek	40 mg/l	ACGIH BEI

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration requires.

In the case of dust or aerosol formation use respirator with an approved filter.

Hand protection
Material : Solvent-resistant gloves (butyl-rubber)

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Wear face-shield and protective suit for abnormal processing problems.

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Skin and body protection : Long sleeved clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: Pasty solid
Color	: silver
Odor	: solvent
Odor Threshold	: No data available
pH	: No data available
Melting point/freezing point	: No data available
Boiling point/boiling range	: 82 °C
Flash point	: 13 °C
Evaporation rate	: No data available
Flammability (solid, gas)	: No data available
Auto-flammability	: not auto-flammable
Upper explosion limit / Upper flammability limit	: No data available
Lower explosion limit / Lower flammability limit	: No data available
Vapor pressure	: No data available
Relative density	: No data available
Density	: 1.3 - 2.0 g/cm ³
Solubility(ies)	: No data available
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity	: No data available
Explosive properties	: Not explosive Vapors may form explosive mixture with air.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Possibility of hazardous reactions : Reacts with alkalis, acids, halogenes and oxidizing agents. Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of hydrogen. Vapors may form explosive mixture with air. Stable under recommended storage conditions.

Conditions to avoid : Do not allow to dry.
Heat, flames and sparks.

Incompatible materials : Acids
Bases
Oxidizing agents
Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION**Acute toxicity**

Not classified based on available information.

Ingredients:**2-Propanol:**

Acute oral toxicity : LD50 (Rat): > 2,000 mg/kg
Acute dermal toxicity : LD50 (Rabbit): > 2,000 mg/kg

1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-:

Acute oral toxicity : LD50 (Rat): ca. 2,400 mg/kg
Acute inhalation toxicity : LC50: 1.49 - 2.44 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Acute dermal toxicity : LD50 (Rat): > 2,000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Respiratory or skin sensitization**Skin sensitization**

May cause an allergic skin reaction.

Respiratory sensitization

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT-single exposure

May cause drowsiness or dizziness.

STOT-repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

Further information

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity**

No data available

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with
chemical or used container.

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Send to a licensed waste management company.
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR

UN/ID No. : UN 1325
 Proper shipping name : Flammable solid, organic, n.o.s.
 (Aluminium pigment paste)
 Class : 4.1
 Packing group : II
 Labels : Flammable Solid
 Packing instruction (cargo aircraft) : 448
 Packing instruction (passenger aircraft) : 445

IMDG-Code

UN number : UN 1325
 Proper shipping name : FLAMMABLE SOLID, ORGANIC, N.O.S.
 (Aluminium pigment paste)
 Class : 4.1
 Packing group : II
 Labels : 4.1
 EmS Code : F-A, S-G
 Marine pollutant : no
 Remarks : IMDG Code segregation group 15 - Powdered metals

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

TDG

UN number : UN 1325
 Proper shipping name : FLAMMABLE SOLID, ORGANIC, N.O.S.
 (Aluminium pigment paste)
 Class : 4.1
 Packing group : II

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Labels	:	4.1
ERG Code	:	133
Marine pollutant	:	no

SECTION 15. REGULATORY INFORMATION

NPRI Ingredients : Aluminum
2-Propanol

The ingredients of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

TSCA : On TSCA Inventory

Canadian lists

No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	:	ACGIH - Biological Exposure Indices (BEI)
CA AB OEL	:	Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
CA BC OEL	:	Canada. British Columbia OEL
CA QC OEL	:	Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
ACGIH / TWA	:	8-hour, time-weighted average
ACGIH / STEL	:	Short-term exposure limit
CA AB OEL / TWA	:	8-hour Occupational exposure limit
CA AB OEL / STEL	:	15-minute occupational exposure limit
CA BC OEL / TWA	:	8-hour time weighted average
CA BC OEL / STEL	:	short-term exposure limit
CA QC OEL / TWAEV	:	Time-weighted average exposure value
CA QC OEL / STEV	:	Short-term exposure value

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the

STAPA HFG 214 Aluminium Paste

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	03/27/2018	102000020062	Date of first issue: 03/27/2018

Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Revision Date : 03/27/2018

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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