SECTION 1. IDENTIFICATION

Product name : STAPA 4 X Aluminium Paste
Product code : 053210G60

Manufacturer or supplier's details
Company name of supplier : ECKART GmbH
Address : Guentersthal 4
           Hartenstein 91235
Telephone : +499152770
Telefax : +499152777008
Emergency telephone : CHEMTREC: 800-424-9300
                      CHEMTREC: 1-703-527-3387 (International)
                      GBK Gefahrgut Buero GmbH, Ingelheim, Germany:
                      From outside US: (001) 352-323-3500
                      (First call in English, response in your language is possible)
                      US & Canada (toll free): 1-800-5355-053

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations
Flammable solids : Category 1
Skin irritation : Category 2
Eye irritation : Category 2A
Specific target organ systemic toxicity - repeated exposure : Category 2

GHS label elements
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STAPA 4 X Aluminium Paste

Hazard pictograms

Signal Word: Danger

Hazard Statements:
- H228 Flammable solid.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements:

Prevention:
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P260 Do not breathe dust/fume/gas/mist/vapors/spray.
- P264 Wash skin thoroughly after handling.
- P280 Wear protective gloves/protection clothing/eye protection/face protection.

Response:
- P302 + P352 IF ON SKIN: Wash with plenty of water.
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P314 Get medical advice/attention if you feel unwell.
- P332 + P313 If skin irritation occurs: Get medical advice/attention.
- P337 + P313 If eye irritation persists: Get medical advice/attention.
- P362 + P364 Take off contaminated clothing and wash it before reuse.
- P370 + P378 In case of fire: Use for extinction: Special powder for metal fires.
- P370 + P378 In case of fire: Use for extinction: Dry sand.

Disposal:
- P501 Dispose of contents/container to an approved
Hazardous ingredients which must be listed on the label:
Benzene, dimethyl -

**Other hazards**
None known.

### SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous ingredients</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>&gt;= 50 - &lt; 70</td>
</tr>
<tr>
<td>Naphtha (petroleum), hydrotreated heavy</td>
<td>64742-48-9</td>
<td>&gt;= 20 - &lt; 30</td>
</tr>
<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>&gt;= 10 - &lt; 20</td>
</tr>
<tr>
<td>Octadecanoic acid</td>
<td>57-11-4</td>
<td>&gt;= 5 - &lt; 10</td>
</tr>
</tbody>
</table>

### SECTION 4. FIRST AID MEASURES

**General advice**
Take the victim into fresh air.
Do not leave the victim unattended.
Move out of dangerous area.
Show this material safety data sheet to the doctor in attendance.

**If inhaled**
Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.

**In case of skin contact**
Wash off immediately with soap and plenty of water.
If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

**In case of eye contact**
Immediately flush eye(s) with plenty of water.
Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

**If swallowed**
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed:
- Causes skin irritation.
- Causes serious eye irritation.
- May cause damage to organs through prolonged or repeated exposure.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:
- Dry sand
- Special powder against metal fire

Unsuitable extinguishing media:
- Water
- Foam
- Carbon dioxide (CO2)
- ABC powder

Further information:
- Standard procedure for chemical fires.
- Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for fire-fighters:
- Use personal protective equipment.
- Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Evacuate personnel to safe areas.
- Use personal protective equipment.
- Use personal protective equipment.
- Avoid dust formation.
- Ensure adequate ventilation.
- Remove all sources of ignition.

Environmental precautions:
- Prevent product from entering drains.
- Prevent further leakage or spillage if safe to do so.
- If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up:
- Use mechanical handling equipment.
- Soak up with inert absorbent material (e.g. sand, silica gel, ...
acidi

Do not flush with water.
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
Earthing of containers and apparatuses is essential.
Take measures to prevent the build up of electrostatic charge.
Use explosion-proof equipment.
Avoid dust formation.
Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling:
Keep away from heat and sources of ignition.
Avoid dust formation.
Ensure adequate ventilation.
Avoid formation of respirable particles.
Do not breathe vapors/dust.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage:
Store in original container.
Keep containers tightly closed in a cool, well-ventilated place.
Keep container closed when not in use.
Keep away from sources of ignition - No smoking.

No smoking.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid:
Do not store together with oxidizing and self-igniting products.
Never allow product to get in contact with water during storage.
Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
Further information on storage stability:

No decomposition if stored and applied as directed.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>TWAEV</td>
<td>10 mg/m³</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>10 mg/m³</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable)</td>
<td>1 mg/m³</td>
<td>CA BC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Dust)</td>
<td>10 mg/m³</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWAEV</td>
<td>10 mg/m³</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable)</td>
<td>1 mg/m³ (Aluminum)</td>
<td>CA BC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWAEV (Fumes)</td>
<td>5 mg/m³ (Aluminum)</td>
<td>CA QC OEL</td>
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<tr>
<td></td>
<td></td>
<td>TWA (Respirable fraction)</td>
<td>1 mg/m³</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable fraction)</td>
<td>1 mg/m³ (Aluminum)</td>
<td>ACGIH</td>
</tr>
<tr>
<td>Naphtha (petroleum), hydrotreated heavy</td>
<td>64742-48-9</td>
<td>TWA</td>
<td>525 mg/m³</td>
<td>CA ON OEL</td>
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<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>STEL</td>
<td>150 ppm</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWAEV</td>
<td>100 ppm</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEV</td>
<td>150 ppm</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>100 ppm</td>
<td>CA BC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>150 ppm</td>
<td>CA BC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA</td>
<td>150 ppm</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>STEL</td>
<td>150 ppm</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>
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TWA 100 ppm ACGIH
STEL 150 ppm ACGIH

Octadecanoic acid 57-11-4 TWA 10 mg/m3 ACGIH

Biological occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Biological specimen</th>
<th>Sampling time</th>
<th>Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>Methylhippuric acids</td>
<td>Urine</td>
<td>End of shift (As soon as possible after exposure ceases)</td>
<td>1.5 g/g creatinine</td>
<td>ACGIH BEI</td>
</tr>
<tr>
<td></td>
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<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>1,500 mg/g</td>
<td>ACGIH BEI</td>
</tr>
</tbody>
</table>

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration requires.

In the case of dust or aerosol formation use respirator with an approved filter.
Dust safety masks are recommended when the dust concentration is more than 10 mg/m3.

Hand protection

Material : Solvent-resistant gloves (butyl-rubber)

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local
conditions under which the product is used, such as the
danger of cuts, abrasion, and the contact time.
Recommended preventive skin protection Skin should be
washed after contact. The suitability for a specific workplace
should be discussed with the producers of the protective
gloves.

Eye protection : Safety glasses

Skin and body protection : Long sleeved clothing
Safety shoes
Choose body protection according to the amount and
concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Pasty solid
Color : silver
Odor : characteristic
Odor Threshold : No data available
pH : No data available
Melting point/freezing point : No data available
Boiling point/boiling range : 137 °C

Flash point : 30 °C

Evaporation rate : No data available
Flammability (solid, gas) : No data available
Auto-flammability : not auto-flammable
Upper explosion limit / Upper
flammability limit : No data available
Lower explosion limit / Lower
flammability limit : No data available
Vapor pressure : No data available
Relative density : No data available
Density : 1.3 g/cm³

Solubility(ies) : No data available
Partition coefficient: n-
octanol/water : No data available
Autoignition temperature : No data available
Decomposition temperature: No data available
Viscosity: No data available
Explosive properties: Not explosive. Vapors may form explosive mixture with air.

SECTION 10. STABILITY AND REACTIVITY

Reactivity: No decomposition if stored and applied as directed.

Chemical stability: No decomposition if stored and applied as directed.

Possibility of hazardous reactions: Reacts with alkalis, acids, halogenes and oxidizing agents. Contact with acids and alkalis may release hydrogen. Mixture reacts slowly with water resulting in evolution of hydrogen. Vapors may form explosive mixture with air. Stable under recommended storage conditions.

Conditions to avoid: Do not allow to dry.
Heat, flames and sparks.

Incompatible materials: Acids, Bases, Oxidizing agents, Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity: Not classified based on available information.

Ingredients:

Naphtha (petroleum), hydrotreated heavy:
Acute oral toxicity: LD50 (Rat): > 5,000 mg/kg

Acute inhalation toxicity: LC50 (Rat): Test atmosphere: vapor. Remarks: An LC50/inhalation/4h/rat could not be determined because no mortality of rats was observed at the maximum achievable concentration.

Acute dermal toxicity: LD50 (Rabbit): > 5,000 mg/kg

Benzene, dimethyl:-
Acute dermal toxicity: Acute toxicity estimate: 1,100 mg/kg. Method: Converted acute toxicity point estimate.
Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Ingredients:
Benzene, dimethyl-
Result: Eye irritation

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Ingredients:
Benzene, dimethyl-
Assessment: Harmful in contact with skin or if inhaled.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
Not classified based on available information.

Ingredients:
Benzene, dimethyl-
Assessment: May cause respiratory irritation.

STOT-repeated exposure
May cause damage to organs through prolonged or repeated exposure.
Ingredients:
Benzene, dimethyl-
Assessment: May cause damage to organs through prolonged or repeated exposure.

Ingredients:
Benzene, dimethyl-
Repeated dose toxicity - Assessment: Harmful in contact with skin or if inhaled.

Aspiration toxicity
Not classified based on available information.

Ingredients:
Benzene, dimethyl-
May be fatal if swallowed and enters airways.

Further information
Ingredients:
Naphtha (petroleum), hydrotreated heavy:
Remarks: Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
No data available

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Other adverse effects
No data available

Ingredients:
Naphtha (petroleum), hydrotreated heavy:
Additional ecological information: No data available
SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
UN/ID No. : UN 1325
Proper shipping name : Flammable solid, organic, n.o.s.
(Aluminium pigment paste)
Class : 4.1
Packing group : II
Labels : Flammable Solid
Packing instruction (cargo aircraft) : 448
Packing instruction (passenger aircraft) : 445

IMDG-Code
UN number : UN 1325
Proper shipping name : FLAMMABLE SOLID, ORGANIC, N.O.S.
(Aluminium pigment paste)
Class : 4.1
Packing group : II
Labels : 4.1
EmS Code : F-A, S-G
Marine pollutant : no
Remarks : IMDG Code segregation group 15 - Powdered metals

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation
TDG
UN number : UN 1325
Proper shipping name : FLAMMABLE SOLID, ORGANIC, N.O.S.
 (Aluminium pigment paste)
Class : 4.1
Packing group : II
Labels : 4.1
ERG Code : 133
Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

Canadian PBT Chemicals : This product contains the following components on the DSL that are classified as Persistent, Bioaccumulative and/or Toxic (PBT) under CEPA:
Naphtha (petroleum), hydrotreated heavy

NPRI Ingredients : Aluminum
Benzene, dimethyl-

The ingredients of this product are reported in the following inventories:
DSL : All components of this product are on the Canadian DSL
TSCA : On TSCA Inventory

Canadian lists
No substances are subject to a Significant New Activity Notification.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations
ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
CA BC OEL : Canada. British Columbia OEL
CA ON OEL : Ontario Table of Occupational Exposure Limits made under the Occupational Health and Safety Act.
CA QC OEL : Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
CA AB OEL / TWA : 8-hour Occupational exposure limit
CA AB OEL / STEL : 15-minute occupational exposure limit
CA BC OEL / TWA : 8-hour time weighted average
The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.