SECTION 1. IDENTIFICATION

Product name : ROTOFLEX XA 6-209 Rich Gold
Product code : 060250C20

Manufacturer or supplier's details
Company name of supplier : ECKART GmbH
Address : Guentersthal 4
            Hartenstein 91235
Telephone : +499152770
Telefax : +499152777008
Emergency telephone number : CHEMTREC: 800-424-9300
                             CHEMTREC: 1-703-527-3387 (International)
                             GBK Gefahrgut Buero GmbH, Ingelheim, Germany:
                             From outside US: (001) 352-323-3500
                             (First call in English, response in your language is possible)
                             US & Canada (toll free):1-800-5355-053

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the Hazardous Products Regulations
Flammable solids : Category 1
Combustible dust : Category 1
Acute toxicity (Oral) : Category 4
Eye irritation : Category 2A

GHS label elements
Hazard pictograms :

Signal word : Danger
Hazard statements:  H228 Flammable solid. May form combustible dust concentrations in air. H302 Harmful if swallowed. H319 Causes serious eye irritation.

Precautionary statements:  Prevention:
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
P264 Wash skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P301 + P312 + P330 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell. Rinse mouth.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P370 + P378 In case of fire: Use for extinction: Special powder for metal fires.
P370 + P378 In case of fire: Use for extinction: Dry sand.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label: Copper

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous components
SECTION 4. FIRST AID MEASURES

General advice
- Move the victim to fresh air.
- Do not leave the victim unattended.
- Move out of dangerous area.
- Show this safety data sheet to the doctor in attendance.

If inhaled
- If unconscious, place in recovery position and seek medical advice.
- If symptoms persist, call a physician.

In case of skin contact
- Wash off immediately with soap and plenty of water.
  - If on skin, rinse well with water.
  - If on clothes, remove clothes.

In case of eye contact
- Immediately flush eye(s) with plenty of water.
  - Remove contact lenses.
  - Keep eye wide open while rinsing.
  - If eye irritation persists, consult a specialist.

If swallowed
- Keep respiratory tract clear.
  - Do not give milk or alcoholic beverages.
  - Never give anything by mouth to an unconscious person.
  - If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed
- Harmful if swallowed.
  - Causes serious eye irritation.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media
- Special powder against metal fire
- Dry sand
- ABC powder

Unsuitable extinguishing media
- Water
- High volume water jet

Specific hazards during firefighting
- Do not allow run-off from fire fighting to enter drains or water courses.
Further information: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Use a water spray to cool fully closed containers.

Special protective equipment for firefighters: Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Evacuate personnel to safe areas. Use personal protective equipment. Avoid dust formation. Avoid breathing dust. Remove all sources of ignition.

Environmental precautions: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up: Use mechanical handling equipment. Pick up and transfer to properly labelled containers. Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion: Normal measures for preventive fire protection.
Avoid dust formation. Keep away from open flames, hot surfaces and sources of ignition.

**Advice on safe handling:**
- Avoid creating dust. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
- Avoid formation of respirable particles.
- Do not breathe vapours/dust.
- Avoid contact with skin and eyes.
- For personal protection see section 8.
- Smoking, eating and drinking should be prohibited in the application area.
- Dispose of rinse water in accordance with local and national regulations.

**Conditions for safe storage:**
- Electrical installations / working materials must comply with the technological safety standards.

Keep away from sources of ignition - No smoking.
Do not store near combustible materials.
Keep containers tightly closed in a cool, well-ventilated place.
To maintain product quality, do not store in heat or direct sunlight.

No smoking.
Keep container tightly closed in a dry and well-ventilated place.
Electrical installations / working materials must comply with the technological safety standards.

**Materials to avoid:**
- Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.
- Do not store together with oxidizing and self-igniting products.

**Further information on storage stability**
- Keep in a dry place.

### SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

<table>
<thead>
<tr>
<th>Components with workplace control parameters</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Components</strong></td>
</tr>
<tr>
<td>----------------</td>
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</table>

5 / 13
<table>
<thead>
<tr>
<th>Substance</th>
<th>CAS Number</th>
<th>Concentration</th>
<th>OEL</th>
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<tbody>
<tr>
<td>Copper</td>
<td>7440-50-8</td>
<td>TWA 1 mg/m³ (Copper)</td>
<td>CA AB OEL</td>
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<td></td>
<td></td>
<td>TWA 0.2 mg/m³ (Copper)</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWAEV 1 mg/m³ (Copper)</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWAEV 0.2 mg/m³ (Copper)</td>
<td>CA QC OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Dust and mist) 1 mg/m³ (Copper)</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Fumes) 0.2 mg/m³ (Copper)</td>
<td>CA AB OEL</td>
</tr>
<tr>
<td></td>
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<td>TWAEV (dust and mists) 1 mg/m³ (Copper)</td>
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<tr>
<td></td>
<td></td>
<td>TWAEV (Fumes) 0.2 mg/m³ (Copper)</td>
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<tr>
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<td></td>
<td>TWA (Dust and mists) 1 mg/m³ (Copper)</td>
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<td>Octadecanoic acid</td>
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<td>TWA 10 mg/m³</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>

**Personal protective equipment**

- **Respiratory protection**: Use suitable breathing protection if workplace concentration requires. Respirator with a dust filter P1 filter

- **Hand protection Material**: Leather

- **Remarks**: Leather gloves The choice of an appropriate glove does not
only depend on its material but also on other quality features and is different from one producer to the other. The exact break through time can be obtained from the protective glove producer and this has to be observed. Recommended preventive skin protection
The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Long sleeved clothing
Safety shoes
Dust impervious protective suit
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : General industrial hygiene practice.
Do not smoke.
Wash hands before breaks and at the end of workday.
Keep away from food and drink.
Keep away from tobacco products.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
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<tbody>
<tr>
<td>Appearance</td>
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<tr>
<td>Colour</td>
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<tr>
<td>pH</td>
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<td>Initial boiling point and boiling range</td>
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<tr>
<td>Flash point</td>
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<tr>
<td>Evaporation rate</td>
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<tr>
<td>Flammability (solid, gas)</td>
<td>The substance or mixture is a flammable solid with the category 1.</td>
</tr>
<tr>
<td>Upper explosion limit / Upper</td>
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</tr>
</tbody>
</table>
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ROTOFLEX XA 6-209 Rich Gold

flammability limit
Lower explosion limit / Lower flammability limit: No data available
Vapour pressure: No data available
Relative density: No data available
Solubility(ies): No data available
Partition coefficient: n-octanol/water: No data available
Auto-ignition temperature: No data available
Decomposition temperature: No data available
Viscosity: No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity: No decomposition if stored and applied as directed.

Chemical stability: No decomposition if stored and applied as directed.

Possibility of hazardous reactions: Stable under recommended storage conditions.
No hazards to be specially mentioned.
No decomposition if stored and applied as directed.
Dust may form explosive mixture in air.

Conditions to avoid: No data available
Heat, flames and sparks.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Harmful if swallowed.

Components:
Copper:
Acute oral toxicity: Assessment: The component/mixture is moderately toxic after single ingestion.

Skin corrosion/irritation
Not classified based on available information.

Components:
Copper:
Remarks: May cause skin irritation in susceptible persons.

**Serious eye damage/eye irritation**
Causes serious eye irritation.

**Components:**
Copper:
Result: Eye irritation

**Respiratory or skin sensitisation**

**Skin sensitisation**
Not classified based on available information.

**Respiratory sensitisation**
Not classified based on available information.

**Germ cell mutagenicity**
Not classified based on available information.

**Carcinogenicity**
Not classified based on available information.

**Reproductive toxicity**
Not classified based on available information.

**STOT - single exposure**
Not classified based on available information.

**STOT - repeated exposure**
Not classified based on available information.

**Aspiration toxicity**
Not classified based on available information.

**Further information**

**Components:**
Copper:
Remarks: No data available
SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Copper:
M-Factor (Acute aquatic toxicity) : 10

Ecotoxicology Assessment

Acute aquatic toxicity : Very toxic to aquatic life.
Chronic aquatic toxicity : Very toxic to aquatic life with long lasting effects.

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Other adverse effects
No data available

Components:

Copper:
Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Very toxic to aquatic life with long lasting effects.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.
In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

**IATA-DGR**

<table>
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<tr>
<th>UN/ID No.</th>
<th>UN 3089</th>
</tr>
</thead>
<tbody>
<tr>
<td>Proper shipping name</td>
<td>Metal powder, flammable, n.o.s.</td>
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<td>Class</td>
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<td>Packing group</td>
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<tr>
<td>Labels</td>
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<td>Packing instruction (cargo aircraft)</td>
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<td>Packing instruction (passenger aircraft)</td>
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**IMDG-Code**

<table>
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<tr>
<td>Proper shipping name</td>
<td>METAL POWDER, FLAMMABLE, N.O.S. (Gold bronze powder, Copper metal powder)</td>
</tr>
<tr>
<td>Class</td>
<td>4.1</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
</tr>
<tr>
<td>Labels</td>
<td>4.1</td>
</tr>
<tr>
<td>EmS Code</td>
<td>F-G, S-G</td>
</tr>
<tr>
<td>Marine pollutant</td>
<td>yes</td>
</tr>
<tr>
<td>Remarks</td>
<td>IMDG Code segregation group 7 - Heavy metals and their salts, IMDG Code segregation group 15 - Powdered metals</td>
</tr>
</tbody>
</table>

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

Not applicable for product as supplied.

**National Regulations**

**TDG**

<table>
<thead>
<tr>
<th>UN number</th>
<th>UN 3089</th>
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<tr>
<td>Proper shipping name</td>
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<td>Class</td>
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<tr>
<td>Marine pollutant</td>
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</tr>
</tbody>
</table>

SECTION 15. REGULATORY INFORMATION

**NPRI Components**

Copper
Zinc
Aluminum

The components of this product are reported in the following inventories:

- **DSL**: All components of this product are on the Canadian DSL
- **TSCA**: On TSCA Inventory

**Canadian lists**
No substances are subject to a Significant New Activity Notification.

### SECTION 16. OTHER INFORMATION

**Full text of other abbreviations**

- **ACGIH**: USA. ACGIH Threshold Limit Values (TLV)
- **CA AB OEL**: Canada. Alberta, Occupational Health and Safety Code (table 2: OEL)
- **CA BC OEL**: Canada. British Columbia OEL
- **CA QC OEL**: Québec. Regulation respecting occupational health and safety, Schedule 1, Part 1: Permissible exposure values for airborne contaminants
- **ACGIH / TWA**: 8-hour, time-weighted average
- **CA AB OEL / TWA**: 8-hour Occupational exposure limit
- **CA BC OEL / TWA**: 8-hour time weighted average
- **CA QC OEL / TWAEV**: Time-weighted average exposure value
- **AICS**: Australian Inventory of Chemical Substances
- **ANTT**: National Agency for Transport by Land of Brazil
- **ASTM**: American Society for the Testing of Materials
- **bw**: Body weight
- **CMR**: Carcinogen, Mutagen or Reproductive Toxicant
- **CPR**: Controlled Products Regulations
- **DIN**: Standard of the German Institute for Standardisation
- **DSL**: Domestic Substances List (Canada)
- **ECx**: Concentration associated with x% response
- **ELx**: Loading rate associated with x% response
- **EmS**: Emergency Schedule
- **ENCS**: Existing and New Chemical Substances (Japan)
- **ErCx**: Concentration associated with x% growth rate response
- **ERG**: Emergency Response Guide
- **GHS**: Globally Harmonized System
- **GLP**: Good Laboratory Practice
- **IARC**: International Agency for Research on Cancer
- **IATA**: International Air Transport Association
- **IBC**: International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk
- **IC50**: Half maximal inhibitory concentration
- **ICAO**: International Civil Aviation Organization
- **IECSC**: Inventory of Existing Chemical Substances in China
- **IMDG**: International Maritime Dangerous Goods
- **IMO**: International Maritime Organization
- **ISHL**: Industrial Safety and Health Law (Japan)
- **ISO**: International Organisation for Standardization
- **KECI**: Korea Existing Chemicals Inventory
- **LC50**: Lethal Concentration to 50 % of a test population
- **LD50**: Lethal Dose to 50% of a test population (Median Lethal Dose)
- **MARPOL**: International Convention for the Prevention of Pollution from Ships
- **n.o.s.**: Not Otherwise Specified
- **Nch**: Chilean Norm
- **NO(A)EC**: No Observed (Adverse) Effect Concentration
- **NO(A)EL**: No Observed (Adverse) Effect Level
- **NTP**: National Toxicology Program
- **NZIoC**: New Zealand Inventory of Chemicals
- **OECD**: Organization for Economic Co-operation and Development
SAFETY DATA SHEET

ROTOFLEX XA 6-209 Rich Gold

Version 1.0
Revision Date: 03/21/2018
SDS Number: 102000028898
Date of last issue: -
Date of first issue: 03/21/2018

OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Revision Date : 03/21/2018

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

CA / EN