SAFETY DATA SHEET

STAPA NDF 120 ALUMINUM PASTE

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : STAPA NDF 120 ALUMINUM PASTE
Product code  : 052047G60

Manufacturer or supplier's details
Company name of supplier : ECKART GmbH
Address : Guentersthal 4
          Hartenstein 91235
Telephone : +499152770
Telefax : +499152777008
Emergency telephone : CHEMTREC: 800-424-9300
                     CHEMTREC: 1-703-527-3387 (International)
                     GBK Gefahrgut Buero GmbH, Ingelheim, Germany:
                     From outside US: (001) 352-323-3500
                     (First call in English, response in your language is possible)
                     US & Canada (toll free): 1-800-5355-053

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification
Flammable solids   : Category 1
Skin irritation    : Category 2
Carcinogenicity   : Category 2
Specific target organ systemic toxicity - single exposure : Category 3 (Central nervous system)
Chronic aquatic toxicity  : Category 3
Hazard pictograms:

Signal Word: Danger

Hazard Statements:
H228 Flammable solid.
H315 Causes skin irritation.
H336 May cause drowsiness or dizziness.
H351 Suspected of causing cancer.
H412 Harmful to aquatic life with long lasting effects.

Precautionary Statements:

Prevention:
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P240 Ground and bond container and receiving equipment.
P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:
P302 + P352 IF ON SKIN: Wash with plenty of water.
P304 + P340 + P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician if you feel unwell.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P332 + P313 If skin irritation occurs: Get medical advice/ attention.
P362 + P364 Take off contaminated clothing and wash it before reuse.
P370 + P378 In case of fire: Use for extinction: Special
SAFETY DATA SHEET

STAPA NDF 120 ALUMINUM PASTE

Version 1.0
Revision Date: 04/02/2018
SDS Number: 102000023957
Date of last issue: -
Date of first issue: 04/02/2018

P370 + P378 powder for metal fires.
In case of fire: Use for extinction: Dry sand.

Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:
P501 Dispose of contents/container to an approved waste disposal plant.

Hazardous ingredients which must be listed on the label:
Distillates (petroleum), hydrotreated light
Solvent naphtha (petroleum), light arom.
Benzene, 1,2,4-trimethyl-
Benzene, (1-methylethyl)-

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>&gt;= 50 -&lt; 70</td>
</tr>
<tr>
<td>Distillates (petroleum), hydrotreated light</td>
<td>64742-47-8</td>
<td>&gt;= 10 -&lt; 20</td>
</tr>
<tr>
<td>Solvent naphtha (petroleum), light arom.</td>
<td>64742-95-6</td>
<td>&gt;= 5 -&lt; 10</td>
</tr>
<tr>
<td>Benzene, 1,2,4-trimethyl-</td>
<td>95-63-6</td>
<td>&gt;= 1 -&lt; 5</td>
</tr>
<tr>
<td>Fatty acids, C14-18 and C16-18-unsatd.</td>
<td>67701-06-8</td>
<td>&gt;= 1 -&lt; 5</td>
</tr>
<tr>
<td>Benzene, (1-methylethyl)-</td>
<td>98-82-8</td>
<td>&gt;= 0.1 -&lt; 1</td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice: Take the victim into fresh air. Do not leave the victim unattended. Move out of dangerous area. Show this material safety data sheet to the doctor in attendance.
If inhaled: Consult a physician after significant exposure. If unconscious, place in recovery position and seek medical advice.

In case of skin contact: Wash off immediately with soap and plenty of water.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact: Immediately flush eye(s) with plenty of water.
Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed: Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a specialist.

Most important symptoms and effects, both acute and delayed:
Causes skin irritation.
May cause drowsiness or dizziness.
Suspected of causing cancer.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media: Dry sand
Special powder against metal fire

Unsuitable extinguishing media:
Water
Foam
Carbon dioxide (CO2)
ABC powder

Specific hazards during fire fighting: Do not allow run-off from fire fighting to enter drains or water courses.

Specific extinguishing methods:
Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters: Use personal protective equipment.
Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures:
- Evacuate personnel to safe areas.
- Use personal protective equipment.
- Avoid dust formation.
- Remove all sources of ignition.

Environmental precautions:
- Prevent product from entering drains.
- Prevent further leakage or spillage if safe to do so.
- If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up:
- Use mechanical handling equipment.
- Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
- Do not flush with water.
- Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
- Earthing of containers and apparatuses is essential.
- Take measures to prevent the build up of electrostatic charge.
- Use explosion-proof equipment.
- Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling:
- Keep away from heat and sources of ignition.
- Avoid dust formation.
- Ensure adequate ventilation.
- Avoid formation of respirable particles.
- Do not breathe vapors/dust.
- Avoid exposure - obtain special instructions before use.
- For personal protection see section 8.
- Smoking, eating and drinking should be prohibited in the application area.
- Provide sufficient air exchange and/or exhaust in work rooms.
- Dispose of rinse water in accordance with local and national
Hygiene measures: Wash hands before breaks and at the end of workday.

Conditions for safe storage:
- Store in original container.
- Keep containers tightly closed in a cool, well-ventilated place.
- Keep container closed when not in use.
- No smoking.
- Keep away from sources of ignition.
- Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid:
- Do not store together with oxidizing and self-igniting products.
- Never allow product to get in contact with water during storage.
- Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability: No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>LMPE-PPT</td>
<td>10 mg/m³</td>
<td>MX OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>LMPE-PPT (Dust)</td>
<td>10 mg/m³</td>
<td>MX OEL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable fraction)</td>
<td>1 mg/m³</td>
<td>ACGIH</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable fraction)</td>
<td>1 mg/m³ (Aluminum)</td>
<td>ACGIH</td>
</tr>
<tr>
<td>Distillates (petroleum), hydrotreated light</td>
<td>64742-47-8</td>
<td>TWA</td>
<td>200 mg/m³ (total hydrocarbon vapor)</td>
<td>ACGIH</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET
STAPA NDF 120 ALUMINUM PASTE

<table>
<thead>
<tr>
<th>Solvent naphtha (petroleum), light arom.</th>
<th>TWA</th>
<th>200 mg/m³ (total hydrocarbon vapor)</th>
<th>ACGIH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene, 1,2,4-trimethyl-</td>
<td>95-63-6</td>
<td>VLE-PPT</td>
<td>25 ppm</td>
</tr>
<tr>
<td>Benzene, (1-methylethyl)-</td>
<td>98-82-8</td>
<td>VLE-PPT</td>
<td>50 ppm</td>
</tr>
</tbody>
</table>

Personal protective equipment

Respiratory protection : Use suitable breathing protection if workplace concentration requires.
                      In the case of dust or aerosol formation use respirator with an approved filter.

Hand protection
Material : Solvent-resistant gloves (butyl-rubber)

Remarks : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Safety glasses

Skin and body protection : Long sleeved clothing
                                    Safety shoes
                                    Choose body protection according to the amount and concentration of the dangerous substance at the work place.
SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Pasty solid</td>
</tr>
<tr>
<td>Color</td>
<td>silver</td>
</tr>
<tr>
<td>Odor</td>
<td>No data available</td>
</tr>
<tr>
<td>Odor Threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>170 °C</td>
</tr>
<tr>
<td>Flash point</td>
<td>43 °C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>The substance or mixture is a flammable solid with the category 1.</td>
</tr>
<tr>
<td>Auto-flammability</td>
<td>not auto-flammable</td>
</tr>
<tr>
<td>Upper explosion limit / Upper</td>
<td>No data available</td>
</tr>
<tr>
<td>flammability limit</td>
<td></td>
</tr>
<tr>
<td>Lower explosion limit / Lower</td>
<td>No data available</td>
</tr>
<tr>
<td>flammability limit</td>
<td></td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>No data available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>No data available</td>
</tr>
<tr>
<td>Partition coefficient: n-</td>
<td>No data available</td>
</tr>
<tr>
<td>octanol/water</td>
<td></td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive Vapors may form explosive mixture with air.</td>
</tr>
<tr>
<td></td>
<td>Not explosive Vapors may form explosive mixture with air.</td>
</tr>
</tbody>
</table>

SECTION 10. STABILITY AND REACTIVITY

<table>
<thead>
<tr>
<th>Property</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Reactivity</td>
<td>No decomposition if stored and applied as directed.</td>
</tr>
<tr>
<td>Chemical stability</td>
<td>No decomposition if stored and applied as directed.</td>
</tr>
<tr>
<td>Possibility of hazardous reactions</td>
<td>Reacts with alkalis, acids, halogenes and oxidizing agents.</td>
</tr>
<tr>
<td></td>
<td>Contact with acids and alkalis may release hydrogen.</td>
</tr>
<tr>
<td></td>
<td>Mixture reacts slowly with water resulting in evolution of hydrogen.</td>
</tr>
<tr>
<td></td>
<td>Vapors may form explosive mixture with air.</td>
</tr>
<tr>
<td></td>
<td>Stable under recommended storage conditions.</td>
</tr>
</tbody>
</table>
Conditions to avoid: Do not allow to dry.
Heat, flames and sparks.

Incompatible materials:
- Acids
- Bases
- Oxidizing agents
- Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Ingredients:

Solvent naphtha (petroleum), light arom.:
Acute oral toxicity: LD50 (Rat): 3,492 mg/kg
Acute dermal toxicity: LD50 (Rabbit): > 3,160 mg/kg

Benzene, 1,2,4-trimethyl-:
Acute inhalation toxicity Assessment: The component/mixture is moderately toxic after short term inhalation.

Fatty acids, C14-18 and C16-18-unsatd.:
Acute oral toxicity: LD50 (Rat): > 5,000 mg/kg
Acute inhalation toxicity: LC50 (Rat): > 46 mg/l
Exposure time: 1 h
Test atmosphere: dust/mist
Acute dermal toxicity: LD50 (Rabbit): > 3,160 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Ingredients:
Distillates (petroleum), hydrotreated light:
Result: Skin irritation

Serious eye damage/eye irritation
Not classified based on available information.
Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Suspected of causing cancer.

Reproductive toxicity
Not classified based on available information.

STOT-single exposure
May cause drowsiness or dizziness.

Ingredients:

Distillates (petroleum), hydrotreated light:
Assessment: May cause drowsiness or dizziness.

Solvent naphtha (petroleum), light arom.:
Assessment: May cause respiratory irritation., May cause drowsiness or dizziness.

Benzene, 1,2,4-trimethyl-:
Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

Benzene, (1-methylethyl)-:
Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

STOT-repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.
Ingredients:
Distillates (petroleum), hydrotreated light:
May be fatal if swallowed and enters airways.

Solvent naphtha (petroleum), light arom.:
May be fatal if swallowed and enters airways.

Benzene, (1-methylethyl)-:
May be fatal if swallowed and enters airways.

Further information
Ingredients:
Fatty acids, C14-18 and C16-18-unsatd.:
Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
Ingredients:
Distillates (petroleum), hydrotreated light:
Ecotoxicology Assessment
Acute aquatic toxicity : Harmful to aquatic life.
Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Solvent naphtha (petroleum), light arom.:
Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Benzene, 1,2,4-trimethyl-:
Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Benzene, (1-methylethyl)-:
Ecotoxicology Assessment
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.
Persistence and degradability
No data available

Bioaccumulative potential
No data available

Other adverse effects
No data available

Ingredients:
Fatty acids, C14-18 and C16-18-unsatd.: 

Additional ecological information: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
In accordance with local and national regulations.

Contaminated packaging: Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
UN/ID No.: UN 1325
Proper shipping name: Flammable solid, organic, n.o.s.
(Aluminium pigment paste)
Class: 4.1
Packing group: II
Labels: Flammable Solid
Packing instruction (cargo aircraft): 448
SAFETY DATA SHEET
STAPA NDF 120 ALUMINUM PASTE

Version 1.0
Revision Date: 04/02/2018
SDS Number: 102000023957
Date of last issue: -
Date of first issue: 04/02/2018

Packing instruction (passenger aircraft):
445

IMDG-Code
UN number: UN 1325
Proper shipping name: FLAMMABLE SOLID, ORGANIC, N.O.S.
(Aluminium pigment paste)
Class: 4.1
Packing group: II
Labels: 4.1
EmS Code: F-A, S-G
Marine pollutant: no
Remarks: IMDG Code segregation group 15 - Powdered metals

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

Domestic regulation
NOM-002-SCT
UN number: UN 1325
Proper shipping name: FLAMMABLE SOLID, ORGANIC, N.O.S.
(Aluminium pigment paste)
Class: 4.1
Packing group: II
Labels: 4.1

Special precautions for user
Not applicable

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture
NOM-165-SEMARNAT-2013, Norm establishing a list of substances subject to report for the Registry of Emissions and Pollutant Transfer

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS-No.</th>
<th>MPU (kg/year)</th>
<th>Transfer/Release (kg/year)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzene, dimethyl-</td>
<td>1330-20-7</td>
<td>5000 kg/year</td>
<td>1000 kg/year</td>
</tr>
<tr>
<td>Benzene, (1-methylethyl)-</td>
<td>98-82-8</td>
<td>5000 kg/year</td>
<td>1000 kg/year</td>
</tr>
</tbody>
</table>

MPU: Applicable reporting threshold when the substance, pure or in mixture in a composition of more than 1% by weight, is used for industrial activities at facilities that are subject to report or are produced by them.

Federal Law for the control of chemical precursors, essential chemical products and machinery for producing capsules, tablets and pills: Not applicable

The ingredients of this product are reported in the following inventories:
SAFETY DATA SHEET

STAPA NDF 120 ALUMINUM PASTE

Version 1.0
Revision Date: 04/02/2018
SDS Number: 10200023957
Date of last issue: -
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DSL : All components of this product are on the Canadian DSL
TSCA : On TSCA Inventory

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
MX OEL : Mexico. Occupational Exposure Limits
NOM-010-STPS-2014 : Mexico. Norm NOM-010-STPS-2014 on Chemicals Polluting the Work Environment - Identification, Assessment and Control - Appendix 1 Occupational Exposure Limits
ACGIH / TWA : 8-hour, time-weighted average
MX OEL / LMPE-PPT : Time weighted average
NOM-010-STPS-2014 / VLE-PPT : Time weighted average limit value

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

14 / 15

A member of ALTANA
Revision Date : 04/02/2018

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

MX / Z8