SECTION 1. IDENTIFICATION

Product name : STAPA IL HYDROLAN 2153 55900/G Aluminium Paste
Product code : 005404GD0

Manufacturer or supplier’s details
Company name of supplier : ECKART GmbH
Address : Guentersthal 4
           Hartenstein  91235
Telephone : +499152770
Telefax : +499152777008
Emergency telephone number : CHEMTREC: 800-424-9300
                             CHEMTREC: 1-703-527-3387 (International)
                             GBK Gefahrgut Buero GmbH, Ingelheim, Germany:
                             From outside US: (001) 352-323-3500
                             (First call in English, response in your language is possible)
                             US & Canada (toll free):1-800-5355-053

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200
Flammable solids : Category 1
Eye irritation : Category 2A
Skin sensitisation : Category 1
Specific target organ toxicity - single exposure : Category 3 (Central nervous system)

GHS label elements
SAFETY DATA SHEET

STAPA IL HYDROLAN 2153 55900/G
Aluminium Paste

Version: 1.0  Revision Date: 03/21/2018  SDS Number: 102000020062
Date of last issue: -  Date of first issue: 03/21/2018

Hazard pictograms :

Signal word : Danger

Hazard statements :
H228 Flammable solid.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H336 May cause drowsiness or dizziness.

Precautionary statements :

Prevention:
P210  Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P240  Ground/bond container and receiving equipment.
P241  Use explosion-proof electrical/ ventilating/ lighting equipment.
P261  Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264  Wash skin thoroughly after handling.
P271  Use only outdoors or in a well-ventilated area.
P272  Contaminated work clothing should not be allowed out of the workplace.
P280  Wear protective gloves/ eye protection/ face protection.

Response:
P302 + P352  IF ON SKIN: Wash with plenty of soap and water.
P304 + P340 + P312  IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338  IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313  If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313  If eye irritation persists: Get medical advice/ attention.
P363  Wash contaminated clothing before reuse.
P370 + P378  In case of fire: Use for extinction: Special powder for metal fires.
SAFETY DATA SHEET
STAPA IL HYDROLAN 2153 55900/G
Aluminium Paste

Version 1.0 Revision Date: 03/21/2018 SDS Number: 102000020062 Date of last issue: -
Date of first issue: 03/21/2018

P370 + P378 In case of fire: Use for extinction: Dry sand.

Storage:
P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
P405 Store locked up.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Hazardous components which must be listed on the label:
2-Propanol
1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous components</th>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>&gt;= 50 - &lt; 70</td>
<td></td>
</tr>
<tr>
<td>2-Propanol</td>
<td>67-63-0</td>
<td>&gt;= 30 - &lt; 50</td>
<td></td>
</tr>
<tr>
<td>Silica</td>
<td>7631-86-9</td>
<td>&gt;= 1 - &lt; 5</td>
<td></td>
</tr>
<tr>
<td>1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-</td>
<td>1760-24-3</td>
<td>&gt;= 0.1 - &lt; 1</td>
<td></td>
</tr>
</tbody>
</table>

SECTION 4. FIRST AID MEASURES

General advice
Move the victim to fresh air.
Do not leave the victim unattended.
Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.

If inhaled
Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice.

In case of skin contact
Wash off immediately with soap and plenty of water.
If on skin, rinse well with water.
If on clothes, remove clothes.
SAFETY DATA SHEET

STAPA IL HYDROLAN 2153 55900/G
Aluminium Paste

Version 1.0  Revision Date: 03/21/2018  SDS Number: 102000020062  Date of last issue: -  Date of first issue: 03/21/2018

In case of eye contact

: Immediately flush eye(s) with plenty of water.
   Immediately flush eye(s) with plenty of water.
   Remove contact lenses.
   Keep eye wide open while rinsing.
   If eye irritation persists, consult a specialist.

If swallowed

: Keep respiratory tract clear.
   Do not give milk or alcoholic beverages.
   Never give anything by mouth to an unconscious person.
   If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed

: May cause an allergic skin reaction.
   Causes serious eye irritation.
   May cause drowsiness or dizziness.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media

: Dry sand
   Special powder against metal fire

Unsuitable extinguishing media

: Water
   Foam
   Carbon dioxide (CO2)
   ABC powder

Further information

: Standard procedure for chemical fires.
   Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for firefighters

: Use personal protective equipment.
   Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

: Evacuate personnel to safe areas.
   Use personal protective equipment.
   Use personal protective equipment.
   Avoid dust formation.
   Remove all sources of ignition.
SAFETY DATA SHEET

STAPA IL HYDROLAN 2153 55900/G
Aluminium Paste

Version: 1.0  Revision Date: 03/21/2018  SDS Number: 10200020062  Date of last issue: -
Date of first issue: 03/21/2018

Environmental precautions:
- Prevent product from entering drains.
- Prevent further leakage or spillage if safe to do so.
- If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up:
- Use mechanical handling equipment.
- Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
- Do not flush with water.
- Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion:
- Earthing of containers and apparatuses is essential.
- Take measures to prevent the build up of electrostatic charge.
- Use explosion-proof equipment.
- Avoid dust formation.
- Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling:
- Keep away from heat and sources of ignition.
- Avoid dust formation.
- Ensure adequate ventilation.
- Avoid formation of respirable particles.
- Do not breathe vapours/dust.
- Avoid exposure - obtain special instructions before use.
- Avoid contact with skin and eyes.
- For personal protection see section 8.
- Smoking, eating and drinking should be prohibited in the application area.
- Provide sufficient air exchange and/or exhaust in work rooms.
- Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage:
- Store in original container.
- Keep containers tightly closed in a cool, well-ventilated place.
- Keep container closed when not in use.
- Keep away from sources of ignition - No smoking.
No smoking. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

Technical measures/Precautions : Protect from humidity and water. Do not allow to dry.

Materials to avoid : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>TWA (total dust)</td>
<td>50 Million particles per cubic foot</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable)</td>
<td>5 mg/m3</td>
<td>NIOSH REL</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (total dust)</td>
<td>15 mg/m3</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (total)</td>
<td>10 mg/m3</td>
<td>NIOSH REL</td>
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<td></td>
<td>TWA (respirable fraction)</td>
<td>5 mg/m3</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (respirable fraction)</td>
<td>15 Million particles per cubic foot</td>
<td>OSHA Z-3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>TWA (Respirable)</td>
<td>1 mg/m3</td>
<td>ACGIH</td>
</tr>
<tr>
<td>Substance</td>
<td>TWA/STEL</td>
<td>Limit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>-----------------------------------</td>
<td>-------------------</td>
<td>----------------</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Aluminium</td>
<td>TWA (Total)</td>
<td>15 mg/m³</td>
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</tr>
<tr>
<td></td>
<td>(Aluminium)</td>
<td>(OSHA P0)</td>
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<tr>
<td></td>
<td>TWA (Respirable)</td>
<td>5 mg/m³</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>(fraction)</td>
<td>(OSHA P0)</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>TWA (total dust)</td>
<td>15 mg/m³</td>
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<td></td>
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<tr>
<td></td>
<td>(Aluminium)</td>
<td>(OSHA Z-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA (respirable)</td>
<td>5 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>(fraction)</td>
<td>(OSHA Z-1)</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>TWA (Total dust)</td>
<td>15 mg/m³</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>(Aluminium)</td>
<td>(OSHA P0)</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>TWA (respirable)</td>
<td>5 mg/m³</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>dust fraction</td>
<td>(OSHA P0)</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>TWA (welding)</td>
<td>5 mg/m³</td>
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</tr>
<tr>
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<td>fumes</td>
<td>(OSHA REL)</td>
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<td>2-Propanol</td>
<td>TWA</td>
<td>200 ppm</td>
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</tr>
<tr>
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<td>STEL</td>
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</tr>
<tr>
<td></td>
<td>TWA</td>
<td>400 ppm</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>980 mg/m³</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>500 ppm</td>
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<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>1,225 mg/m³</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>TWA</td>
<td>400 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>980 mg/m³</td>
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<tr>
<td></td>
<td>TWA</td>
<td>400 ppm</td>
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<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>980 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>STEL</td>
<td>500 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>1,225 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Silica</td>
<td>TWA</td>
<td>6 mg/m³</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>STEL</td>
<td>500 ppm</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>1,225 mg/m³</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

STAPA IL HYDROLAN 2153 55900/G
Aluminium Paste

Version: 1.0
Revision Date: 03/21/2018
SDS Number: 102000020062
Date of last issue: -
Date of first issue: 03/21/2018

TWA (Dust)  20 Million particles per cubic foot  OSHA Z-3
TWA (Dust)  80 mg/m3 / %SiO2  OSHA Z-3
TWA (Dust)  20 Million particles per cubic foot (Silica)  OSHA Z-3
TWA (Dust)  80 mg/m3 / %SiO2 (Silica)  OSHA Z-3
TWA  6 mg/m3 (Silica)  NIOSH REL

Hazardous components without workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-</td>
<td>1760-24-3</td>
</tr>
</tbody>
</table>

Biological occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Biological specimen</th>
<th>Sampling time</th>
<th>Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propanol</td>
<td>67-63-0</td>
<td>Acetone</td>
<td>Urine</td>
<td>End of shift at end of workweek</td>
<td>40 mg/l</td>
<td>ACGIH BEI</td>
</tr>
</tbody>
</table>

Personal protective equipment

Respiratory protection  :  Use suitable breathing protection if workplace concentration requires.

In the case of dust or aerosol formation use respirator with an approved filter.

Hand protection  
Material  :  Solvent-resistant gloves (butyl-rubber)

Remarks  :  Take note of the information given by the producer
concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Recommended preventive skin protection Skin should be washed after contact. The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Long sleeved clothing
Safety shoes
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Pasty solid
Colour : silver
Odour : solvent-like
Odour Threshold : No data available
pH : No data available
Melting point/freezing point : No data available
Boiling point.boiling range : 82 °C
Flash point : 13 °C
Evaporation rate : No data available
Flammability (solid, gas) : No data available
Auto-flammability : not auto-flammable
Upper explosion limit / Upper flammability limit : No data available
SECTION 10. STABILITY AND REACTIVITY

Reactivity
: No decomposition if stored and applied as directed.

Chemical stability
: No decomposition if stored and applied as directed.

Possibility of hazardous reactions
: Reacts with alkalis, acids, halogenes and oxidizing agents.
  Contact with acids and alkalis may release hydrogen.
  Mixture reacts slowly with water resulting in evolution of hydrogen.
  Vapours may form explosive mixture with air.
  Stable under recommended storage conditions.

Conditions to avoid
: Do not allow to dry.
  Heat, flames and sparks.

Incompatible materials
: Acids
  Bases
  Oxidizing agents
  Highly halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity
Not classified based on available information.

Components:

2-Propanol:
Acute oral toxicity
: LD50 (Rat): > 2,000 mg/kg
Acute dermal toxicity: LD50 (Rabbit): > 2,000 mg/kg

Silica:
Acute oral toxicity: LD50 (Rat): 5,000 mg/kg (Mouse): 15,000 mg/kg
Acute inhalation toxicity: (Rat): 0.139 mg/l Exposure time: 4 h
Acute dermal toxicity: LD50 (Rabbit): > 5,000 mg/kg

1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-:
Acute oral toxicity: LD50 (Rat): ca. 2,400 mg/kg
Acute inhalation toxicity: LC50: 1.49 - 2.44 mg/l Exposure time: 4 h Test atmosphere: vapour
Acute dermal toxicity: LD50 (Rabbit): > 2,000 mg/kg

Skin corrosion/irritation
Not classified based on available information.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation
May cause an allergic skin reaction.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

IARC
No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed
OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
May cause drowsiness or dizziness.

STOT - repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

Further information

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Silica:
Toxicity to daphnia and other aquatic invertebrates: (Daphnia (water flea)): 7,600 mg/l
Toxicity to algae: (Chlorella pyrenoidosa (aglae)): 440 mg/l

Persistence and degradability
No data available

Bioaccumulative potential
No data available

Other adverse effects
No data available
SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
In accordance with local and national regulations.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.
In accordance with local and national regulations.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR
UN/ID No. : UN 1325
Proper shipping name : Flammable solid, organic, n.o.s.
(Aluminium pigment paste)
Class : 4.1
Packing group : II
Labels : Flammable Solid
Packing instruction (cargo aircraft) : 448
Packing instruction (passenger aircraft) : 445

IMDG-Code
UN number : UN 1325
Proper shipping name : FLAMMABLE SOLID, ORGANIC, N.O.S.
(Aluminium pigment paste)
Class : 4.1
Packing group : II
Labels : 4.1
EmS Code : F-A, S-G
Marine pollutant : no
Remarks : IMDG Code segregation group 15 - Powdered metals

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.
SAFETY DATA SHEET

STAPA IL HYDROLAN 2153 55900/G
Aluminium Paste

Version: 1.0
Revision Date: 03/21/2018
SDS Number: 102000020062
Date of last issue: -
Date of first issue: 03/21/2018

National Regulations

49 CFR
UN/ID/NA number: UN 1325
Proper shipping name: Flammable solids, organic, n.o.s.
(Aluminum pigment paste)
Class: 4.1
Packing group: II
Labels: FLAMMABLE SOLID
ERG Code: 133
Marine pollutant: no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity
This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity
This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity
This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards: Flammable (gases, aerosols, liquids, or solids)
Serious eye damage or eye irritation
Respiratory or skin sensitisation
Specific target organ toxicity (single or repeated exposure)

SARA 313: The following components are subject to reporting levels established by SARA Title III, Section 313:

<table>
<thead>
<tr>
<th>Component</th>
<th>Code</th>
<th>Reportable Levels</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum</td>
<td>7429-90-5</td>
<td>&gt;= 50 - &lt; 70 %</td>
</tr>
<tr>
<td>2-Propanol</td>
<td>67-63-0</td>
<td>&gt;= 30 - &lt; 50 %</td>
</tr>
</tbody>
</table>

Clean Air Act
This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).
This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).
The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):
2-Propanol  67-63-0  35%

Clean Water Act
This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.
This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.
This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

US State Regulations
Massachusetts Right To Know
Aluminum  7429-90-5
2-Propanol  67-63-0
Silica  7631-86-9

Pennsylvania Right To Know
Aluminum  7429-90-5
2-Propanol  67-63-0
Silica  7631-86-9

California Prop. 65
⚠️ WARNING: This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California List of Hazardous Substances
Aluminum  7429-90-5
2-Propanol  67-63-0
Silica  7631-86-9

California Permissible Exposure Limits for Chemical Contaminants
Aluminum  7429-90-5
The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL
TSCA : On TSCA Inventory

TSCA list
No substances are subject to a Significant New Use Rule.
No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI : ACGIH - Biological Exposure Indices (BEI)
NIOSH REL : USA. NIOSH Recommended Exposure Limits
OSHA P0 : USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST : STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
OSHA P0 / TWA : 8-hour time weighted average
OSHA P0 / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average
OSHA Z-3 / TWA : 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely
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