**technical data sheet**

**material denomination**  
**UNIPAK LED 485 877 Litho Ink**

**material-no.**  
023642

**material description**  
LED curing offset ink  
Formulated with leafing aluminium pigments

<table>
<thead>
<tr>
<th>insp. characteristic</th>
<th>specification</th>
<th>unit</th>
</tr>
</thead>
<tbody>
<tr>
<td>TI00133 Visual appearance (litho print)#</td>
<td>pass</td>
<td></td>
</tr>
<tr>
<td>TI00133 Visual appearance (litho print)#</td>
<td>pass</td>
<td></td>
</tr>
<tr>
<td>TI00142 viscosity</td>
<td>20,0 - 40,0 Pas</td>
<td></td>
</tr>
<tr>
<td>TI00144 UV-drying</td>
<td>pass</td>
<td></td>
</tr>
</tbody>
</table>

**total shelf life in month:** 6

**EC-safety data sheet-no.** 023642N20

The Data on this technical information sheet correspond with the current status of our knowledge and experience.  
The liability for the application and processing of our products lies with the buyer, and he is also responsible for observing any third party rights.  
We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process.

**quality control department**

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