

## Technical Data

# Weld Primer Spray

Technical details SPRAY		Advice for handling	
<b>Colour shade</b>	silver	<b>Application temperature</b>	ideal at approx. +18 - 25 °C
<b>Degree of gloss</b>	metallic glossy	<b>Surface preparation</b>	clean, dry, free of grease and rust
<b>Base of binder</b>	modified alkyd resin	<b>Primer</b>	if necessary ECKART zinc dust primer*
<b>Base of pigment</b>	aluminium flakes	<b>Touch dry at +20 °C</b>	after approx. 10 minutes
<b>Temperature stability</b>	up to + 200 °C (under constant load)	<b>Fully hardened</b>	after approx. 4 hours
<b>Flash point/aerosol paint</b>	below +21 °C	<b>Recoat</b>	after approx. 6 hours
<b>Danger class</b>	acc. to TRG 300		* up to 400 °C
<b>Marking</b>	extremely flammable F+	<b>Categorisation according to VOC directive: 2004/42 EG</b>	Category "B/e" specialties VOC max. 840 g/l (2007).
<b>Propellant agent</b>	Dimethylether	<b>This product contains:</b>	< 840 g/l VOC
<b>Storage</b>	cool and dry; acc. to TRG 300		

### Test results

Cross cut test DIN 53151 / ISO 2409	GT 0-1
Salt spray test ISO 9227	
Humidity test DIN 50017	144 hours GT 0
T-bend test 5 mm	<input checked="" type="checkbox"/>
UV-durable	---
Minimum Film thickness	approx. 10 µm

### Product features

Rust preventively in conjunction with primer or topcoat  
 Prevents adhesion of weld beads  
 Good adhesion  
 Spot weldable  
 Quick drying

### Applications

Contact coating for welding, metal constructions, apparatus and container etc,  
 The product is suitable for arc, oxy-fuel and gas-shielded welding

Store in a dry place and at room temperature (15-25°C), minimum durability two years.

"The Data on this technical information sheet correspond with the current status of our knowledge and experience.

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 We reserve the right to alter any product data as a result of technical progress or further developments in the manufacturing process".

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